

# Solaris™

## Embroidery and Sewing Upgrade I

### Embroidery Design Guide Guide de conception de broderie

Model BLSAU



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## Note

Embroidery time and size of each design in this guide may differ from the information on the machine display. Please use as a reference purpose only.

## Remarque

La durée de broderie et la taille de chaque motif présenté dans ce guide peuvent différer des informations affichées à l'écran de la machine. Merci de les utiliser à titre de référence uniquement.

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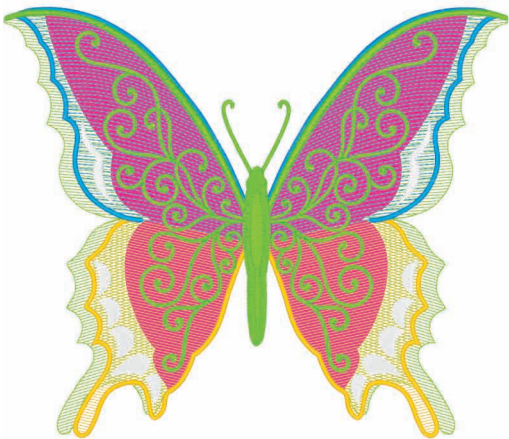
♥ Refer to the Instruction and Reference Guide for the embroidery machine for details on how to embroider appliqués.  
♥ Reportez-vous au guide d'instructions et de référence de la machine à broder pour plus d'informations sur la broderie des appliqués.



No.1

251 min		
1 (001)	6 (542)	11 (001)
2 (542)	7 (086)	12 (405)
3 (405)	8 (208)	13 (086)
4 (613)	9 (001)	14 (509)
5 (900)	10 (900)	15 (900)

↓ 266.2 mm ↔ 267.7 mm



No.3

95 min		
1 (513)	5 (001)	9 (209)
2 (086)	6 (509)	10 (019)
3 (209)	7 (513)	11 (001)
4 (019)	8 (086)	12 (509)

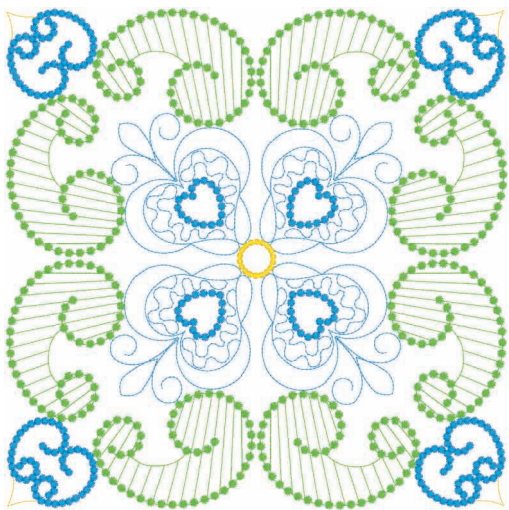
↓ 227.6 mm ↔ 266.2 mm



No.2

102 min		
1 (206)	4 (900)	
2 (900)	5 (019)	
3 (206)	6 (900)	

↓ 266.8 mm ↔ 267.3 mm



No.4

44 min		
1 (509)		
2 (019)		
3 (126)		

↓ 264.7 mm  
↔ 264.5 mm



No.5

101 min	
1	(843)
2	(330)
3	(843)
4	(330)
5	(800)
6	(107)
7	(307)
8	(800)
9	(107)
10	(307)
11	(800)
12	(107)
13	(307)
14	(206)
↕ 265.7 mm	
↔ 266.8 mm	



No.11

43 min	
1	(017)
2	(900)
3	(612)
4	(800)
5	(900)
6	(126)
7	(001)
8	(206)
9	(900)
10	(206)
11	(126)
12	(206)
13	(800)
14	(005)
15	(900)
16	(607)
17	(126)
18	(612)
19	(900)
20	(126)
21	(800)
↕ 339.2 mm	
↔ 234.3 mm	

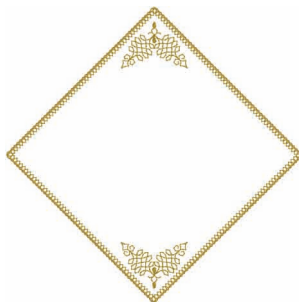
No.6

4 min	
1	(001)
2	(017)
3	(607)
4	(707)
↕ 49.5 mm	
↔ 55.0 mm	



No.9

5 min	
1	(001)
2	(001)
3	(328)
4	(328)
↕ 155.7 mm	
↔ 155.3 mm	



No.12

2 min	
1	(017)
2	(900)
↕ 51.6 mm	
↔ 61.5 mm	



No.7

12 min	
1	(001)
2	(348)
3	(339)
4	(058)
↕ 57.2 mm	
↔ 48.1 mm	



No.10

3 min	
1	(001)
2	(001)
3	(328)
4	(328)
↕ 78.1 mm	
↔ 155.1 mm	



No.13

6 min	
1	(800)
2	(900)
↕ 124.3 mm	
↔ 88.7 mm	



No.8

8 min	
1	(339)
2	(515)
3	(517)
4	(612)
5	(001)
6	(079)
7	(030)
8	(206)
9	(209)
10	(707)
↕ 59.9 mm	
↔ 56.2 mm	



No.14

3 min	
1	(800)
2	(900)
↕ 55.7 mm	
↔ 88.2 mm	







No.15		7 min
1		(126)
2		(001)
3		(206)
4		(900)
↕		108.2 mm
↔		90.3 mm



No.16		2 min
1		(900)
↕		69.0 mm
↔		82.0 mm



No.17		2 min
1		(900)
2		(126)
↕		46.5 mm
↔		74.5 mm



No.18		2 min
1		(900)
↕		64.0 mm
↔		65.1 mm



No.19		7 min
1		(005)
2		(206)
3		(126)
4		(900)
↕		90.9 mm
↔		125.9 mm



No.20		4 min
1		(206)
2		(005)
3		(900)
↕		80.9 mm
↔		86.8 mm



No.21		1 min
1		(900)
↕		48.4 mm
↔		83.6 mm



No.22		5 min
1		(607)
2		(126)
3		(900)
4		(800)
↕		93.4 mm
↔		142.4 mm



No.23		1 min
1		(900)
↕		9.5 mm
↔		48.4 mm



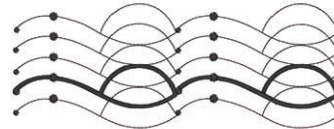
No.24		1 min
1		(900)
↕		49.2 mm
↔		48.7 mm



No.25		6 min
1		(900)
↕		62.4 mm
↔		123.6 mm



No.26		2 min
1		(900)
↕		23.8 mm
↔		58.5 mm



No.27		6 min
1		(900)
↕		65.3 mm
↔		172.5 mm



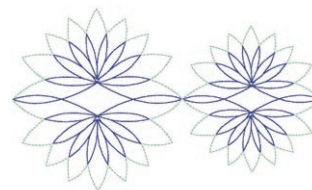
No.28		1 min
1		(900)
↕		18.9 mm
↔		62.7 mm



No.29		6 min
1		(330)
2		(509)
↕		35.3 mm
↔		175.5 mm



No.30		2 min
1		(900)
↕		40.6 mm
↔		74.9 mm



No.31		5 min
1		(406)
2		(542)
↕		95.8 mm
↔		162.3 mm



No.32		8 min
1		(900)
2		(085)
3		(086)
4		(807)
↕		47.9 mm
↔		161.3 mm



No.33		7 min
1		(005)
2		(406)
↕		41.8 mm
↔		175.3 mm



No.34		4 min
1		(348)
2		(399)
3		(085)
4		(124)
↕		41.4 mm
↔		49.3 mm



No.35		15 min
1		(348)
2		(124)
3		(085)
4		(399)
↕		88.1 mm
↔		157.9 mm



No.36		14 min
1		(348)
2		(085)
3		(124)
4		(399)
↕		67.0 mm
↔		175.0 mm



No.37		11 min
1		(328)
↕		43.6 mm
↔		175.4 mm



No.38		11 min
1		(330)
2		(800)
↕		57.4 mm
↔		175.3 mm



No.39		11 min
1		(330)
2		(800)
↕		93.1 mm
↔		174.3 mm



No.40		24 min
1		(399)
2		(804)
↕		186.8 mm
↔		160.1 mm



No.41		15 min
1		(399)
2		(804)
↕		84.6 mm
↔		143.0 mm



No.42		12 min
1		(399)
2		(804)
↕		48.4 mm
↔		188.5 mm



No.43		4 min
1		(515)
2		(337)
↕		24.4 mm
↔		175.5 mm



No.44		22 min
1		(810)
2		(804)
3		(509)
4		(612)
5		(807)
6		(085)
↕		93.7 mm
↔		173.5 mm



No.45		9 min
1		(070)
↕		64.1 mm
↔		86.9 mm



No.46		19 min
1		(070)
2		(017)
3		(007)
4		(399)
↕		95.7 mm
↔		174.6 mm

**No.47**

8 min	
1	(017)
2	(070)
3	(399)
4	(007)
↕	38.2 mm
↔	88.2 mm



**No.52**

3 min	
1	(214)
2	(330)
↕	95.3 mm
↔	83.5 mm



**No.48**

19 min	
1	(001)
2	(019)
3	(509)
4	(612)
5	(804)
6	(017)
7	(001)
8	(202)
↕	69.2 mm
↔	171.4 mm



**No.53**

2 min	
1	(330)
↕	44.2 mm
↔	162.8 mm



**No.54**

25 min	
1	(107)
2	(086)
↕	148.2 mm
↔	195.4 mm



**No.49**

44 min	
1	(613)
2	(001)
3	(086)
4	(542)
5	(613)
6	(001)
7	(086)
8	(542)
9	(613)
10	(001)
11	(086)
12	(542)
13	(613)
14	(001)
15	(086)
16	(542)
↕	194.0 mm
↔	194.0 mm



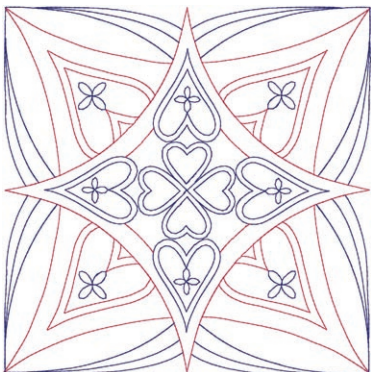
**No.55**

24 min	
1	(405)
2	(420)
↕	148.2 mm
↔	195.4 mm



**No.50**

8 min	
1	(107)
2	(007)
3	(107)
↕	194.4 mm
↔	193.6 mm



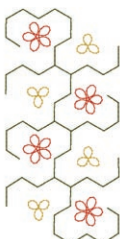
**No.56**

25 min	
1	(517)
2	(515)
↕	148.2 mm
↔	195.4 mm



**No.51**

3 min	
1	(517)
2	(208)
3	(800)
↕	123.9 mm
↔	59.4 mm



**No.57**

25 min	
1	(007)
2	(405)
↕	148.2 mm
↔	195.4 mm







No.58		6 min
1		(030)
↕		67.2 mm
↔		174.3 mm



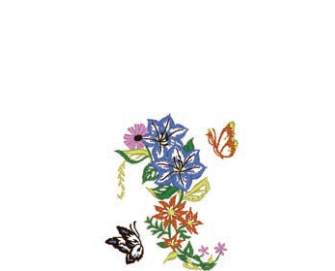
No.59		6 min
1		(405)
↕		67.7 mm
↔		173.5 mm



No.60		9 min
1		(517)
↕		70.6 mm
↔		175.4 mm



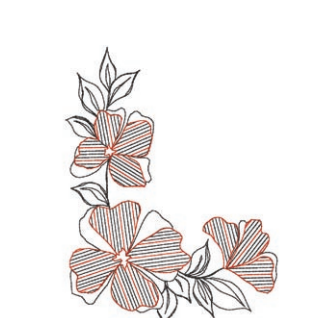
No.61		7 min
1		(817)
↕		76.8 mm
↔		174.2 mm



No.62		7 min
1		(027)
2		(515)
3		(339)
4		(810)
5		(010)
6		(070)
7		(058)
8		(027)
9		(339)
10		(070)
11		(058)
↕		82.1 mm
↔		69.9 mm



No.63		7 min
1		(027)
2		(534)
3		(058)
4		(107)
5		(810)
6		(208)
7		(010)
8		(007)
9		(058)
↕		93.8 mm
↔		66.9 mm



No.64		5 min
1		(900)
2		(800)
↕		145.6 mm
↔		112.0 mm



No.65		12 min
1		(030)
2		(209)
3		(208)
4		(206)
5		(202)
6		(900)
↕		50.9 mm
↔		74.5 mm



No.66		33 min
1		(348)
2		(214)
3		(515)
4		(214)
5		(333)
6		(517)
7		(323)
8		(058)
9		(348)
10		(515)
11		(517)
12		(348)
13		(214)
14		(333)
15		(214)
16		(348)
17		(515)
18		(214)
19		(517)
20		(323)
21		(348)
22		(333)
23		(517)
24		(348)
25		(214)
26		(515)
27		(328)
28		(323)
29		(058)
30		(214)
↕		123.4 mm
↔		123.6 mm



No.67		5 min
1		(001)
2		(800)
3		(817)
4		(214)
5		(209)
6		(900)
↕		60.8 mm
↔		30.4 mm



No.68		3 min
1		(800)
2		(399)
3		(808)
↕		42.6 mm
↔		93.6 mm



No.69		7 min
1		(019)
2		(017)
3		(019)
↕		69.9 mm
↔		67.1 mm



No.70		57 min
1		(420)
2		(515)
3		(206)
4		(420)
5		(007)
6		(800)
7		(515)
8		(206)
9		(007)
10		(005)
11		(420)
12		(800)
↕		192.2 mm
↔		184.1 mm

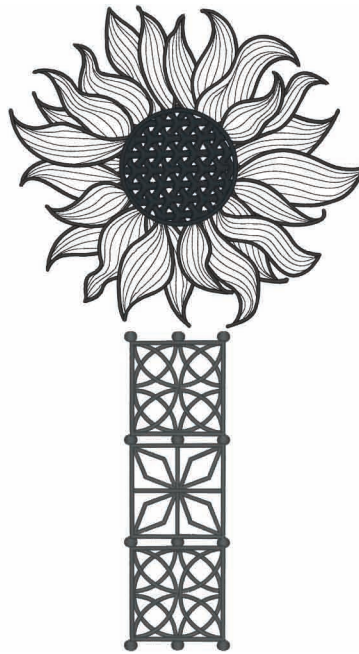


No.71



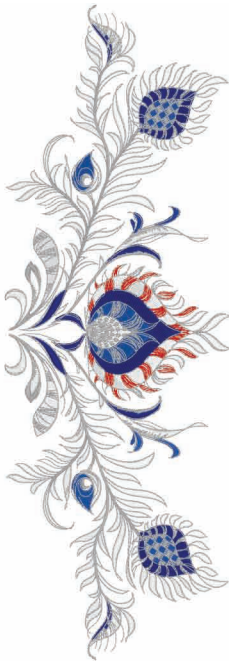
59 min	
1	(843)
2	(517)
3	(843)
4	(517)
5	(843)
6	(517)
7	(843)
8	(107)
9	(843)
10	(517)
11	(843)
12	(517)
13	(843)
14	(517)
15	(843)
16	(107)
17	(843)
18	(107)
19	(614)
20	(517)
↕ 251.0 mm	
↔ 107.0 mm	

No.73



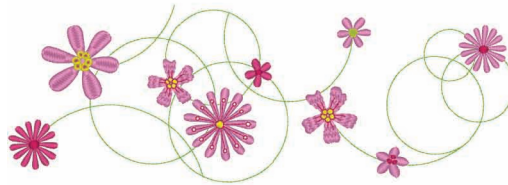
45 min	
1	(900)
2	(707)
3	(704)
↕ 340.4 mm	
↔ 188.7 mm	

No.72



64 min	
1	(001)
2	(800)
3	(405)
4	(007)
5	(005)
6	(405)
7	(001)
8	(007)
9	(005)
10	(007)
11	(405)
12	(001)
13	(005)
14	(001)
15	(405)
16	(007)
17	(005)
18	(405)
19	(001)
20	(007)
21	(005)
22	(007)
23	(405)
24	(001)
25	(005)
26	(001)
27	(406)
28	(007)
29	(005)
↕ 346.0 mm	
↔ 119.6 mm	

No.74



16 min	
1	(513)
2	(001)
3	(085)
4	(206)
5	(086)
6	(107)
7	(206)
8	(513)
9	(085)
10	(206)
11	(107)
12	(513)
13	(206)
↕ 93.1 mm	
↔ 267.0 mm	

No.75

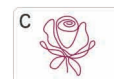



31 min	
1	(542)
2	(019)
3	(007)
4	(399)
5	(810)
6	(019)
7	(542)
8	(810)
9	(007)
↕ 287.2 mm	
↔ 94.4 mm	

## ❁ Couching Patterns


## ❁ Motifs pour fil couché

Refer to the Instruction and Reference Guide for detailed instruction.  
Consultez le guide d'instructions et de référence pour des procédures détaillées.




<b>No.1</b>	<b>2 min</b>
1	 (509)
↕	110.8 mm
↔	112.2 mm




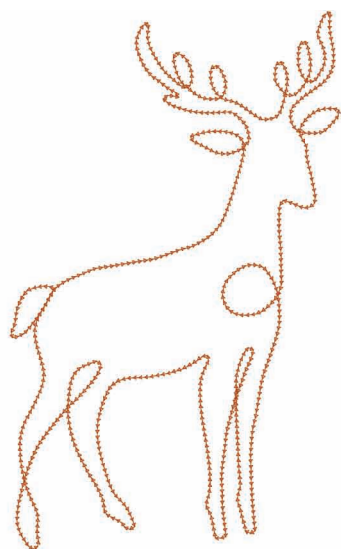
<b>No.5</b>	<b>1 min</b>
1	 (348)
↕	89.3 mm
↔	73.7 mm




<b>No.2</b>	<b>2 min</b>
1	 (337)
↕	123.9 mm
↔	106.6 mm




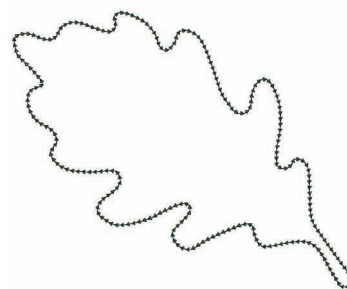
<b>No.6</b>	<b>2 min</b>
1	 (869)
↕	116.3 mm
↔	66.5 mm




<b>No.3</b>	<b>4 min</b>
1	 (339)
↕	284.1 mm
↔	174.5 mm




<b>No.7</b>	<b>2 min</b>
1	 (517)
↕	121.0 mm
↔	119.6 mm




<b>No.8</b>	<b>1 min</b>
1	 (519)
↕	146.4 mm
↔	180.4 mm



<b>No.4</b>	<b>3 min</b>
1	 (323)
↕	203.0 mm
↔	110.9 mm



<b>No.9</b>	<b>1 min</b>
1	 (214)
↕	132.5 mm
↔	139.5 mm



No.10		2 min
1		(415)
↕		111.3 mm
↔		107.5 mm



No.11		3 min
1		(126)
2		(513)
↕		166.9 mm
↔		163.3 mm



No.12		2 min
1		(612)
↕		96.7 mm
↔		92.8 mm



No.13		3 min
1		(019)
↕		111.6 mm
↔		101.2 mm



No.14		2 min
1		(542)
↕		122.2 mm
↔		135.9 mm



No.15		1 min
1		(513)
↕		51.0 mm
↔		78.4 mm



No.16		6 min
1		(086)
↕		197.5 mm
↔		153.1 mm



No.17		2 min
1		(107)
↕		190.5 mm
↔		82.3 mm



No.18		3 min
1		(613)
↕		195.2 mm
↔		135.0 mm



No.19		6 min
1		(030)
↕		163.1 mm
↔		183.8 mm



No.20		2 min
1		(900)
↕		83.2 mm
↔		148.6 mm



No.21	
3 min	
1	Blue (607)
↕	87.5 mm
↔	168.1 mm



No.22	
5 min	
1	Blue (070)
↕	212.2 mm
↔	160.1 mm



No.23	
7 min	
1	Gold (328)
↕	266.5 mm
↔	214.1 mm



No.24	
6 min	
1	Gold (348)
↕	165.0 mm
↔	179.0 mm



No.25	
4 min	
1	Gold (348)
↕	107.7 mm
↔	156.5 mm



No.26	
5 min	
1	Red (800)
↕	178.6 mm
↔	201.1 mm



No.27	
2 min	
1	Black (704)
↕	110.0 mm
↔	196.1 mm



No.28	
2 min	
1	Black (704)
↕	69.1 mm
↔	160.2 mm



No.29	
2 min	
1	Purple (810)
↕	77.9 mm
↔	78.4 mm

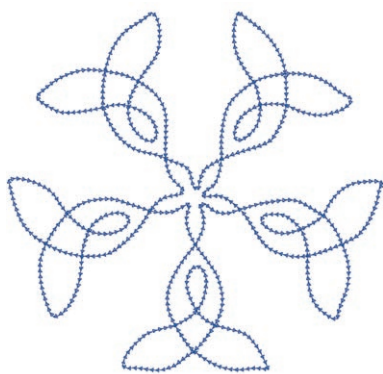


No.30	
5 min	
1	Red (333)
↕	161.2 mm
↔	159.7 mm



No.31	
2 min	
1	Purple (612)
↕	121.2 mm
↔	117.2 mm





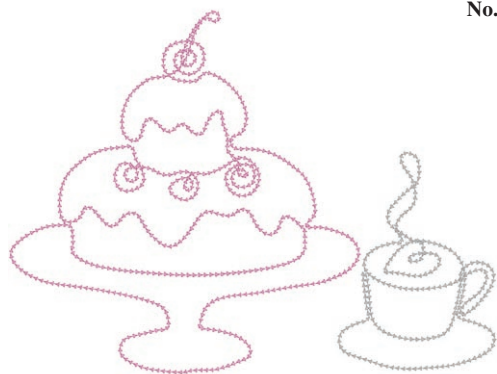
**No.32**

4 min	
1	(420)
↕	189.8 mm
↔	198.3 mm



**No.37**

2 min	
1	(405)
↕	149.8 mm
↔	90.9 mm



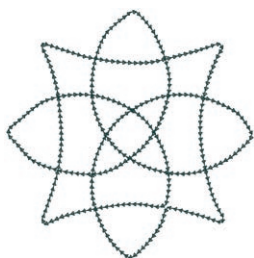
**No.33**

5 min	
1	(085)
2	(005)
↕	191.6 mm
↔	256.7 mm



**No.38**

1 min	
1	(406)
↕	91.7 mm
↔	80.1 mm



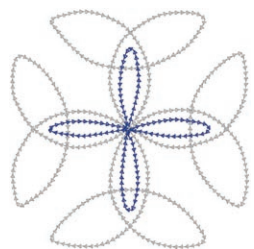
**No.34**

2 min	
1	(415)
↕	131.2 mm
↔	129.7 mm



**No.39**

1 min	
1	(415)
↕	76.8 mm
↔	90.1 mm



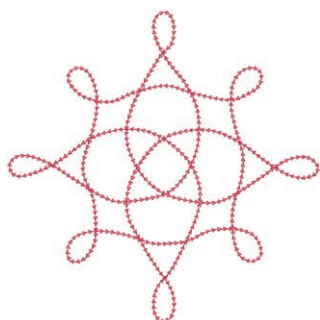
**No.35**

3 min	
1	(005)
2	(406)
↕	125.9 mm
↔	125.5 mm



**No.40**

2 min	
1	(534)
↕	177.4 mm
↔	116.7 mm



**No.36**

3 min	
1	(807)
↕	164.7 mm
↔	164.0 mm

