

BABY LOCK SEWING ACCESSORIES

Buttonhole Foot

(BL66-BH)

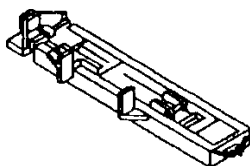
Instructions

This snap-on buttonhole foot measures your button for you with a clamp system, so you'll sew even-sized and precise buttonholes every time! The built-in thread guides allow you to create corded buttonholes!

Machine Settings:

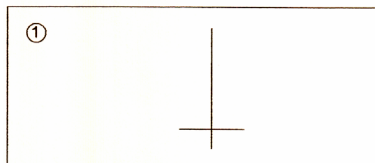
Stitch *	#07 through #14
Stitch length	0.3 - 1.0mm
Stitch width	5.0mm

***Note:** Machine settings may vary depending on the type of buttonhole selected. Refer to the machine guide for setting conversion.

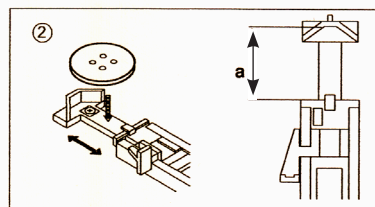


INSTRUCTIONS:

1. Mark position and length of buttonhole on fabric.

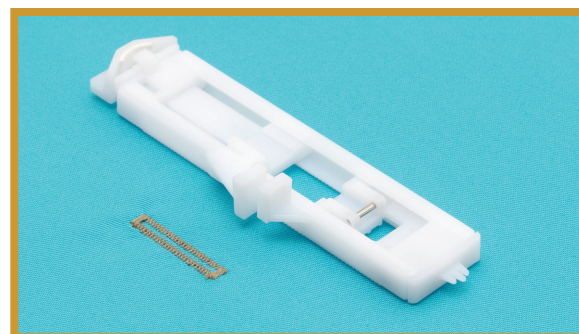


2. Set button on the base and slide base forward to secure button.

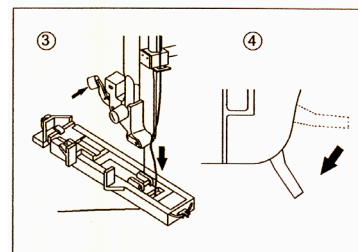


Note: If button does not fit on the base, adjust slide on base to diameter of button plus thickness of button.

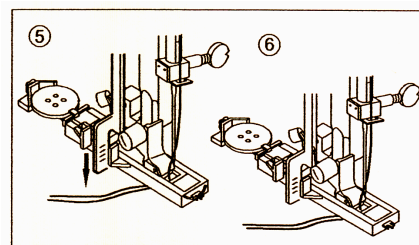
a = Length + thickness of button



3. Pass upper thread through the hole of buttonhole foot and attach buttonhole foot to machine. Bring upper and bobbin threads to the left under the foot.



4. Position fabric under presser foot so that the center line mark is in the center of the needle opening in the buttonhole foot. With the main part of the foot pushed to the back, lower the presser foot lever.



5. Lower the buttonhole foot lever so it is positioned behind the raised finger on the foot (see step 5 illustration).

6. Hold upper thread lightly and start the machine.

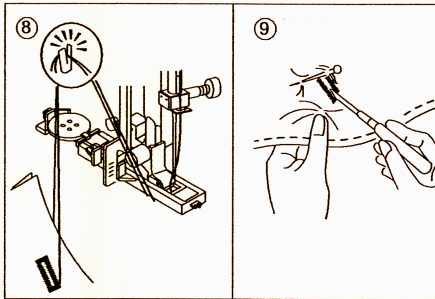
Note: Machine will not start to sew if buttonhole lever is not lowered properly or buttonhole foot is not positioned correctly.



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Caution: To prevent accidents when using buttonhole cutter, do not put your finger in the path of the cutter.

7. Machine will sew the buttonhole and stop automatically after sewing.
8. Raise the presser foot and cut thread. To sew over the same buttonhole, raise the presser foot to return to the buttonhole starting position.



9. With the buttonhole cutter cut the center of the buttonhole being careful not to cut the stitches on either side. Use a pin as a stopper.

Note: Density of buttonhole legs may be adjusted with stitch length control.

Corded Buttonholes

1. Hook the filler cord (crochet thread or buttonhole twist) to the spur in the back of the foot.
2. Pull both ends of the cord forward and parallel under the guide.
3. Sew buttonhole in the way that the zig zag stitches cover the cord.
4. When completed, release the cord from the foot.
5. Pull the ends of the cord forward and snip off the extra length.



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