Forever

CHANGE THE WAY YOU SERGE

SERGER FAMILY BROCHURE
An employee in a Japanese factory saw his friend hemming trousers by hand and realized he could invent a better, easier and more efficient solution. He began developing a smaller, more convenient overlock serger – a “baby lock.” It worked, and it worked well – ultimately revolutionizing the way garments are made.

A St. Louis based, family-owned company saw the benefit of this new machine and brought it to the United States. This new home serger was the first Baby Lock. It gave home sewers the opportunity to finish garments like a professional manufacturer.

Over the years, Baby Lock has continued to revolutionize sergers. Today, Baby Lock has 15 patents to its name. Modern Baby Lock sergers have numerous innovative features, making them easy to use for all sorts of projects. RevolutionAir™ Threading, for instance, lets you thread your loopers and needles each with the touch of a button. And thanks to the patented Automatic Thread Delivery System™, no tension knobs are needed. A balanced stitch is delivered on any fabric with any type of thread.

Impressive features aren’t the only things you’ll get with Baby Lock. The Baby Lock Retailer Network is dedicated to sewing enthusiasts like you. With unsurpassed features and support, there truly is no substitute for a Baby Lock serger.
Looper Drive System
This system keeps the loopers aligned and in time, reducing the possibility of major damage.

Cover Stitch Chaining Off
Chain off the cover stitch and start stitching on or off the fabric. It’s also useful for creating decorative cords or trim.

Advanced Knife Driving & One-Way Clutch Systems
Cut thicker fabrics with ease using the exclusive knife system with a larger cutting bite.

Thread Delivery Unit for the Exclusive Wave Stitch
The Thread Delivery Unit ensures that each beautiful Wave Stitch is even with the next.

Automatic Thread Delivery System™ (ATD)
Your serger will adjust tensions as you go from one fabric to another, leaving balanced stitches. Plus, you can thread your loopers in any order!

Fabric Support System
Maintain flat, balanced stitches regardless of speed, fabric or stitch type you use. And, you can adjust the seam and cutting width simultaneously.

8/7/6 Thread Stitch Capacity
Enjoy more stitch combinations—87 total. This also lets Baby Lock combine overlocking and cover stitching in one machine.

Automatic Thread Delivery System™ (ATD)
Your serger will adjust tensions as you go from one fabric to another, leaving balanced stitches. Plus, you can thread your loopers in any order!

Tubular Loopers
No thread is exposed and there are no confusing, tangling thread guides.

RevolutionAir™ Threading
RevolutionAir™ Threading threads needles with the push of a button and threads the loopers with the touch of another.

ExtraordinAir™ and Jet-Air Threading™
Baby Lock’s ExtraordinAir™ and Jet-Air Threading™ functions thread your loopers with just one touch.

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Chain/Cover Tension Disks
Save time by adjusting the thread for the chain, cover and triple cover stitch needles with just one dial.

Vertical Needle Penetration
Baby Lock’s needles are set vertically to sew by moving directly up and down. This helps you avoid deflection and reduce fabric damage.

Full-Featured Differential Feed
Gather with a 2:1 ratio on any fabric, even lightweight knits. Baby Lock has improved differential feed by adding a single unit feed dog mechanism.

Adjustable Stitch Length & Automatic Rolled Hem Dial
Adjust your stitch length with the turn of a dial. This dial includes a setting that retracts the built-in stitch finger for an automatic rolled hem.

ExtraordinAir™ and Jet-Air Threading™
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Fabric Support System
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8/7/6 Thread Stitch Capacity
Enjoy more stitch combinations—87 total. This also lets Baby Lock combine overlocking and cover stitching in one machine.

Chain/Cover Tension Disks
Save time by adjusting the thread for the chain, cover and triple cover stitch needles with just one dial.
ADDITIONAL FEATURES
• Variable Speed Control
• Knee Lift
• Pure Lighting – Six LED Lights
• Convenient Presser Foot Lever
• Differential Feed
• Automatic Rolled Hem
•Looper Drive System
• Advanced Knife Driving
•One-Way Clutch System
• Fabric Support System
• Exclusive Wave Stitch
• Chain/Cover Tension Disks
• Tubular Loopers
• Vertical Needle Penetration

REVOLUTIONAIR™ THREADING
Just push a button and Triumph’s loopers are threaded. Push another button and the needles are threaded. It’s that easy! With Baby Lock’s RevolutionAir™ Threading, a gust of air pushes the looper thread to exactly where you need it and then a gust of air pulls the thread through the needles.

LARGEST THROAT SPACE
Easily serge large projects with room to spare. You’ll love adding decorative stitches to yards and yards of fabric.

TRIUMPH

AUTOMATIC THREAD DELIVERY™ (ATD)
Never worry about tension adjustments again. Enjoy perfectly balanced stitches regardless of the type of fabric you’re using. And ATD lets you thread your loopers in any order.

8/7/6 STITCH THREAD CAPACITY
With eight threads, the Triumph gives you 87 stitch combinations. Plus, you can combine overlocking and cover stitching in the same operation.

OPTIONAL ACCESSORIES
TRIUMPH TROLLEY (BLTSTF)
Protect your serger while on the go with this Baby Lock trolley bag.

TRIUMPH FOOT KIT (BLETS8FTKIT)
Try new techniques. These 29 feet and attachments come in a canvas bag with dividers.

KOALA SERGER STATION
Furnish your sewing studio with fine Koala Studios sewing furniture. It’s custom built in America just for your sewing room.

LOVE OF SEWING MEMBERSHIP (BLETS8-LOSM)
Four years of unlimited access to sewing tutorials, comprehensive service and unique savings opportunities.

REVOLUTIONAIR™ Threading
RevolutionAir ThreadingTM is a simple, two-button thread threading system that makes threading your loopers and needles easy. Just push a button and your loopers are threaded. Push another button and your needles are threaded. It’s that easy! RevolutionAir ThreadingTM utilizes a gust of air to thread your loopers and needles. A gust of air pushes the looper thread to exactly where you need it and then a gust of air pulls the thread through the needles.

Creating lasting memories. The Triumph conquers serging in a way you never thought possible thanks to RevolutionAir™ Threading. Thread the loopers with just the touch of a button and then thread the needles automatically with the touch of another! You’ll have more time to focus on your creativity than worrying about setup. The Triumph also has all the features you’ve come to expect from Baby Lock Sergers for making all your creative dreams a reality.

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Create lasting memories.
This advanced eight-thread serger brings you the latest evolution in threading technology with ExtraordinAir™ Threading. With just one push of a button, ExtraordinAir™ instantly takes your thread through all three loopers at once, with a gust of air. Plus, with the ability to produce a cover hem and an overlock stitch simultaneously, the Evolution is like having two sergers in one! Additionally, you’ll have the luxury of Baby Lock’s exclusive patented features that allow you to thread in any order.

**EXTRAORDINAR™ THREADING**
With just a gust of air, ExtraordinAir™ takes thread through all the loopers instantly. Threading has never been this fast, easy or extraordinary.

**Automatic Thread Delivery™ (ATD)**
Thread in any order for a balanced stitch every time. ATD controls the tension of threads, even on the sheerest fabrics.

**8/7/6 Thread Stitch Capacity**
With eight threads, the Evolution gives you 87 stitch combinations. Plus, you can combine overlocking and cover stitching to give you two machines in one!

**Cover Stitch Chaining Off**
Baby Lock has made cover stitching easy to start or stop by automatically chaining off the cover stitch. What's more, the Evolution sews through heavier fabrics better than most cover stitch machines.

**Optional Accessories**
- 16 serger accessory feet kit (no. 003973)
- Inspirational guide (STWB-BLE8W2)
- Trim bin (BlTBIN)
- Madeira aerolock premium serger thread
- Accessory workbook (STWB-BLSGACC)
- Gold standard comprehensive care program (No. 800010)
This revolutionary serger features ExtraordinAir™ Threading. With just one push of a button, ExtraordinAir™ takes your thread through all loopers at once, instantly, with a gust of air. With so much time saved on serging – plus the patented Wave Stitch – you’ll have the time and the freedom to expand your creativity. Get enlightened today!

**Additional Features**
- Advanced Knife System
- Pure Lighting with 3 LED Lights
- Full-Featured Differential Feed
- Built-In Needle Threader
- Automatic Rolled Hem
- Looper Drive System
- Fabric Support System
- Tubular Loopers

**Optional Accessories**
- 8 Serger Accessory Feet Kit (BLE3ATW-FTKT)
- Accessory Workbook (STWB-BLSGACC)
- Madeira Glamour Serger Thread
- Inspirational Guide (STWB-BLE3ATW2)
- Gold Standard Comprehensive Care Program (BLE3ATW2-GS)

**Exclusive Wave Stitch**
The Wave Stitch is truly unique, and you can customize your projects even further with different stitch widths or thread color combinations.

**ExtraordinAir™ Threading**
With just a gust of air, ExtraordinAir™ takes thread through all loopers instantly. Threading has never been this fast, easy or extraordinary.

**4/3/2 Thread Sensing**
No matter what type of stitch your project calls for, you can always find the right thread option.

**Automatic Thread Delivery™ (ATD)**
Set the Enlighten to the type of stitch you want and serge. The Enlighten will deliver a balanced stitch on any fabric with any type of thread. It even goes from one fabric type to another without skipping.

**Simple touches can make a big difference.**
ADDITIONAL FEATURES

• 4/3/2 Thread Serging
• Automatic Rolled Hem
• Advanced Knife Driving
• One-Way Clutch System
• Looper Drive System
• Fabric Support System
• Vertical Needle Penetration
• Tubular Loopers
• Snap-On Accessory Feet

OPTIONAL ACCESSORIES

• JET-AIR Threading™
• Automatic Thread Delivery™ (ATD)

Look no further than the Imagine for your next project. The Imagine’s innovative features leave you more time for being creative. Jet-Air Threading™ threads the loopers with the touch of a lever. There are no thread guides or struggling, giving you more time to serge away! With Automatic Thread Delivery™ (ATD) there is no need for tension adjustment! With less machine adjustments, you’ll have more time to create beautiful projects.

Jet-Air Threading threads your serger with the touch of a lever. There are no thread guides or struggling, giving you more time to serge away! Automatic Thread Delivery™ (ATD) controls the tension of threads, even on the sheerest fabrics.

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FULL-FEATURED DIFFERENTIAL FEED

Gather with a true 2:1 ratio on any fabric, even lightweight knits, and know that you will end up with durable, consistent stitches every time.

Inspirational Guide

Practice new techniques and project ideas.

Trolley bag

Protect your serger while on the go.

Trim bin (BLTBIN)

Catches fabric scraps as you serge.

Klassé needles

designed for durability, even at high sewing speeds.

Gold Standard Comprehensive Care Package (BLE1AT-GS)

Three years of machine service and support.

Index
You’ll view serging in a whole new light after using the Eclipse DX. This easy-to-use serger includes adjustable manual tensions, allowing for perfect stitches on any type of fabric. Plus, the Eclipse DX includes Jet-Air Threading™, a patented feature that threads your machine with the simple touch of a lever.

**ECLIPSE DX**

**EXCLUSIVE JET-AIR THREADING™**
Jet-Air Threading threads your serger with the touch of a lever. There are no thread guides or struggling, so you have more time to serge away!

**LOOPER DRIVE SYSTEM**
This exclusive Looper Drive System prevents loopers from becoming misaligned or out of time, reducing the possibility of major looper damage. This protects your machine from needing repairs, allowing you to serge worry-free!

**FULL-FEATURED DIFFERENTIAL FEED**
Gather with a true 2:1 ratio on any fabric, even lightweight knits, and know that you will end with durable, consistent stitches every time.

**TUMB BIN (BLTBIN)**
Catches fabric scraps as you serge.

**TROLLEY BAG**
Protect your serger while on the go.

**MADEIRA AEROLOCK PREMIUM SERGER THREAD**
Durable thread for every project.

**ADDITIONAL FEATURES**
- Micromatic Twin Cam Tension System
- Built-In Needle Threader
- Advanced Knife Driving & One-Way Clutch System
- Dial Adjustable Stitch Length and Automatic Rolled Hem
- Fabric Support System
- Vertical Needle Penetration
- Snap-On Accessory Feet

**OPTIONAL ACCESSORIES**
- 4/3/2 Thread Serging
- No matter what type of stitch your project calls for, you can always find the right thread option.

- Madeira Aerolock Premium Serger Thread
- Durable thread for every project.

- Looper Drive System
- This exclusive Looper Drive System prevents loopers from becoming misaligned or out of time, reducing the possibility of major looper damage. This protects your machine from needing repairs, allowing you to serge worry-free!

- Full-Featured Differential Feed
- Gather with a true 2:1 ratio on any fabric, even lightweight knits, and know that you will end with durable, consistent stitches every time.
For those still new to serging but looking to try their hands at different techniques, Diana is the perfect choice. With features such as color-coded threading and automatic tensions, Diana is just as user-friendly as fellow A-Line machines. Plus, with 5/4/3/2 thread serging, Diana provides a wide range of chain and cover stitch options.

**ADDITIONAL FEATURES**

- Snap-On Accessory Feet
- Accessory Storage Case Included
- Trim Bin Included
- Built-In Light
- Electronic Foot Control

**Optional Accessories**

- Trolley Bag: Protect your serger while on the go.
- Looper Threading Wire: Helps thread serger loopers.
- Overlock Inspirations Decorative Serger Thread Box (20928048): Assorted decorative threads.

**5/4/3/2 Thread Serging**

Trims, seams and overcasts three times faster than traditional methods of sewing. Serge with 5, 4, 3 or 2 threads for all your serging needs.

**Easy Color-Coded Threading**

Provides simplified threading and precise tension control. By following the color-coded threading system, you’ll have your serger threaded in seconds.

**Chain and Cover Stitch**

Diana can serge from a single chain stitch to a triple needle cover for all your decorative stitching and hemming needs.

**Differential Feed**

Differential feed allows you to increase or decrease the fullness in fabric, so you can add gathers or stretch fabric in one step.

Create a look she’ll love.
**LAUREN**

Lauren, part of the exciting A-Line Series, makes sure every stitch stays in place with professional quality and incredible speed. This easy-to-thread serger can handle blind hems, decorative stitching, a narrow rolled edge and more.

- **Easy Color-Coded Threading**
  Provides simplified threading and precise tension control.

- **4/3/2 Thread Serging**
  No matter what type of stitch your project calls for, you can always find the right thread option.

- **Lauren**
  Makes sure every stitch stays in place with professional quality and incredible speed. This easy-to-thread serger can handle blind hems, decorative stitching, a narrow rolled edge and more.

- **Free-arm Serging**
  Provides easy access to those hard-to-reach areas of all your sewing projects, especially cuffs and sleeves.

- **Differential Feed**
  Allows you to increase or decrease the fullness in fabric, so you can add gathers or stretch fabric in one step.

- **Trim Bin**
  Catches fabric scraps as you serge.

- **Trolley Bag**
  Protect your serger while on the go.

- **Looper Threading Wire**
  Helps thread serger loopers.

- **Overlock Inspirational Box**
  Assorted decorative threads.

**ADDITIONAL FEATURES**

- Lay-In Tension System
- Snap-On Accessory Feet
- Built-in Light
- Electronic Foot Control

**Optional Accessories**

- Madeira Aerolock Premium Serger Thread
  Durable thread for every project.

- Optional Feet
  Get even more out of your Cover Stitch machine with optional feet and accessories.

- Klassé Needles
  Designed for durability, even at high sewing speeds.

**COVER STITCH**

- **Cover Stitch Widths 3mm or 6mm**
  Choose between different widths to create a narrow or wide cover stitch – great for hems, belt loops and more!

- **Vertical Needle Penetration**
  Baby Lock’s needles are set vertically to sew by moving directly up and down. This helps you avoid deflection and reduce fabric damage.

- **Jet-Air Threading™**
  Threading a serger has never been easier than with the revolutionary Jet-Air Threading™ from Baby Lock. With just one touch of a lever, thread is sent through the tubular loopers. There are no thread guides, no struggling, and there’s plenty of extra time to serge away!

- **Differential Feed**
  2 to 1 ratio – gathering
  3 to 4 ratio – stretching
  Discover stronger feeding as well as more consistent gathering on all fabrics. Baby Lock took the differential feed mechanism to a new level by adding a single unit feed dog mechanism.

- **Vertical Needle Penetration**
  Baby Lock’s needles are set vertically to sew by moving directly up and down. This helps you avoid deflection and reduce fabric damage.

**ADDITIONAL FEATURES**

- Easy Color-Coded Threading
- Drop Feed when Presser Foot is Raised
- Auto Tension Release
- Snap-On Accessory Feet
- Presser Foot Pressure Adjustment
### Sergers Features Guide – Which Serger is Right for You?

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<tr>
<td><strong>Reference Materials (Inspirational Guides)</strong></td>
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<td>Are additional reference materials available to enhance your serger experience with new techniques?</td>
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### Serger Comparison Chart

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<th>Enlighten (BLE1AT-2)</th>
<th>Imagine (BLE1DX-2)</th>
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<td>Tension System</td>
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<td>Thread Delivery</td>
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<td>Looper Threading</td>
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<td># of Threads</td>
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<td>Cover Stitch</td>
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<td>Differential Feed</td>
<td>Full-Featured</td>
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<tr>
<td>Stitch Length in mm</td>
<td>0.75-6.0</td>
<td>0.75-6.0</td>
<td>1.0-4.0</td>
<td>0.75-6.0</td>
<td>0.75-6.0</td>
<td>0.75-6.0</td>
<td>1.0-4.0</td>
<td>1.0-4.0</td>
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<tr>
<td>Stitch Width in mm</td>
<td>1.5-5.5; 16 on Expressive stitches</td>
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<tr>
<td>Built-in Accessory Storage</td>
<td>Case included</td>
<td>Case included</td>
<td>Case included</td>
<td>Case included</td>
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<td>2-Thread Overlock Conversion</td>
<td>Built-in</td>
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<td>Rolled Hem</td>
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<td>Built-in</td>
<td>N/A</td>
<td>Built-in</td>
<td>Built-in</td>
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</tr>
<tr>
<td>Free Arm Conversion</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
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<td>N/A</td>
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</tr>
<tr>
<td>Thread Cutter</td>
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<td>Built-in</td>
<td>Built-in</td>
<td>Built-in</td>
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</tr>
<tr>
<td>Weight</td>
<td>28.4 Pounds</td>
<td>21 Pounds</td>
<td>19 Pounds</td>
<td>16.5 Pounds</td>
<td>14 Pounds</td>
<td>14 Pounds</td>
<td>19.5 Pounds</td>
<td>15 Pounds</td>
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<tr>
<td>Warranty</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
<td>25 yrs. limited, 10 yrs. parts, 1 yr. labor</td>
</tr>
<tr>
<td>Optional Feet Included</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
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</table>

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19 • BABY LOCK • FOR THE LOVE OF SEWING  | 20
# THE BABY LOCK RETAILER EXPERIENCE

There's always something exciting to learn, to experience, or to be inspired by when you own a Baby Lock product. But what inspires us? To put it simply—you.

Baby Lock and our independent retailer network are committed to sewers like you. Together, we provide the highest quality products and services not available through mass retailers, and we can meet your sewing needs better than anyone else.

Whether you're looking for product information or a recommendation on your next machine, you can count on your Baby Lock retailer to help you choose the sewing machines that best fit your needs. Well-trained on the Baby Lock line, they're your friendly, trusted advisor—someone who will guide you through the features and innovations that make sewing so much fun.

When we have problems with our car, many of us turn to a mechanic. Well, think of your Baby Lock retailer as the expert you rely on for another very important machine—your Baby Lock! They'll always go the extra mile for you.

By choosing a Baby Lock retailer for your sewing needs, you not only enjoy a more distinctive personal experience, but you're also helping build a community. Stop by your local authorized Baby Lock Retailer and get to know them. They'll be happy to share all the wonderful Baby Lock products that will bring your love of sewing to life.

**Why Shop Small?**

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### Baby Lock and our independent retailer network are committed to sewers like you. Together, we provide the highest quality products and services not available through mass retailers, and we can meet your sewing needs better than anyone else.

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### When we have problems with our car, many of us turn to a mechanic. Well, think of your Baby Lock retailer as the expert you rely on for another very important machine—your Baby Lock! They'll always go the extra mile for you.

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