Baby Lock Alliance
(Model BNAL)
Software Update Version 1.34
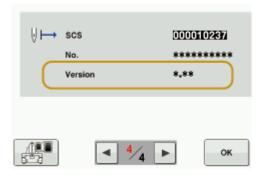
August 2017

Introduction

If the software version of your Alliance (Model BNAL) is earlier than version 1.34, an update program is now available for download to improve its performance.

Version 1.34 update will provide the following changes:

1. Improved machine's functionality for the automatic thread cutting function.

2. Adjusted the machine reading the available embroidery area.

To confirm the software version of your BNAL

1. Press the power switch to "|" to turn on your machine.

2. If the opening movie is playing, touch anywhere on the LCD screen.

3. Press [⬛] (Settings key) to display the machine's settings screen.
   The machine's settings screen appears.

4. Switch the settings screens by using [◄] (Previous page key) or [►] (Next page key) to display the machine's program version.

5. If "**Version**" shown in the screen is already **1.34** or later, it is not necessary to update your machine with the software on this page.

   If "**Version**" shown in the screen is lower than **1.34**, follow the procedure to update your machine.

baby lock

How to download the update program

1. Create a temporary folder (ex. C:\Temp) on your computer to save the update program file to be downloaded.
2. Click the "Download FILE" below.
3. Select the previously created temporary folder (ex. C:\Temp) where the downloaded file should be stored.
4. Download the file.

Download FILE (File name: E1_V134x_W.upf, File size: 37.9 MB)

How to update your machine's software

You can use USB Flash drive or a computer to update your machine's software.
Follow the procedure described in the Instruction and reference guide.

Instruction PDF (File size: 547 KB)

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* * * NOTE * * *

➢ Do not turn off your machine while the machine is saving the update software to itself. If the machine's power is turned off while saving the update software, it may result in damage to the machine.

➢ When using USB Flash drive to update the machine's software, check that no data except for the update file is saved on the USB Flash drive being used before beginning update.

➢ When using a computer connection to update the machine's software, check your computer's operating system.
USB functionality is only available to be used with Microsoft Windows 7, Windows 8.1 or Windows 10.

Baby Lock Alliance (Model BNAL) Update History

➢ **Version 1.33 update provided the following changes.**
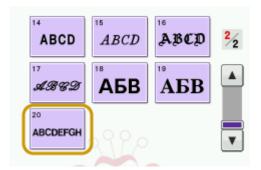 1. Improved machine's functionality for the following feature.
     ▪ Sewing reinforcement stitches before thread trimming
  2. The needle bar will move to the center position when pressing needle-threading button with one of the compact frames attached.

➢ **Version 1.32 update provided the following changes.**
  1. Improved reading functionality of Embroidery Data from USB media.
  2. Adjusted the available embroidery area for the Round Frame (φ160 mm).

➢ **Version 1.30 update provided the following changes.**
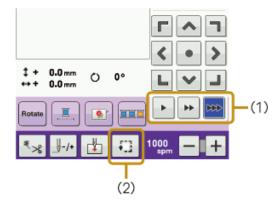 1. Added new small font (No.20) in the Alphabet patterns category.

  2. Improved machine's functionality for the following feature.
     ▪ Thread picker function

➢ **Version 1.20 update provided the following changes.**
  1. Added the three keys to switch the frame movement speed, to reset the embroidery position in the embroidering screen. (1)
  2. Shortened operational flow to check the embroidery area.
     When touching the trial sewing key once in the embroidering screen, the embroidery

frame will moves to show the embroidery area of the design. (2)

(1)

(2)

3. Improved the function of sewing the reinforcement stitches.
4. Improved the thumbnails display of font No.03, No.05 and No.20.
5. Improved the font data No.02 and No.10 to sew more attractively.

➢ **Version 1.10 update provided the following changes.**
   1. Enhanced Thread trimming function.

➢ **Version 1.07 update provided the following changes.**
   1. Improved functionality of the following features or some issues:
       ▪ Automatic threading function
       ▪ Operations guide function

➢ **Version 1.06 update provided the following changes.**
   1. Improved functionality of the following features:
       ▪ Resume function

➢ **Version 1.05 update provided the following changes.**
   1. Improved functionality of the following features:
       ▪ Color sorting function
       ▪ Cap frame function
       ▪ Other software program issues